

Date: Tuesday, 14/10/2008 1:10:33 PM  
User: Julie Lecocq

# **Process Sheet**

<b>Customer</b> : CC-DAR01 Dart Aerospace Ltd.	<b>Drawing Name</b> : BLUE
<b>Job Number</b> : 42570	
<b>Estimate Number</b> : 10804	
<b>P.O. Number</b> :	<b>Part Number</b> : D2646
<b>This Issue</b> : 14/10/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : D2646
<b>Prsht Rev.</b> : NC	<b>Project Number</b> :
<b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> :
<b>Previous Run</b> : 35011	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 31/10/2008 <b>Qty:</b> 4 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>Jul 08.10.14</u>	
<b>Comment</b> :	

## **Additional Product**

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

PULL FROM STK:

2 X D2646UP B 41435

ET 08-10-21

2.0	D2646	Aft Cap
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Aft Cap

ml 08 11 06

(4)

3.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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**Comment:** HAND FINISHING RESOURCE #1

SAND LIGHTLY TO REMOVE  
WHITE POWDER COAT

ml 08 11 06

(4)

4.0	SPRAY PAINTING	SPRAY PAINTING
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**Comment:**

SPRAY PAINT DELFLEET BLUE  
CLEAR DELFLEET

Batch 105918 + 109333

ml 08 11 06

(4)

5.0	QC14	INSPECT SPRAY PAINT
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**Comment:** INSPECT SPRAY PAINT

06-11-07 (4)



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## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: BLUE

Job Number: 42570

Part Number: D2646

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

ALS71032130

Insert



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

INSERT

Batch: B M 105819

MS

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Install inserts as per Dwg D2646

MS

08-11-07

(x4)

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08.11.07

(4)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

ID & STK USING NEW B/N

FP-4

08-11-07

(x4)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/11/10

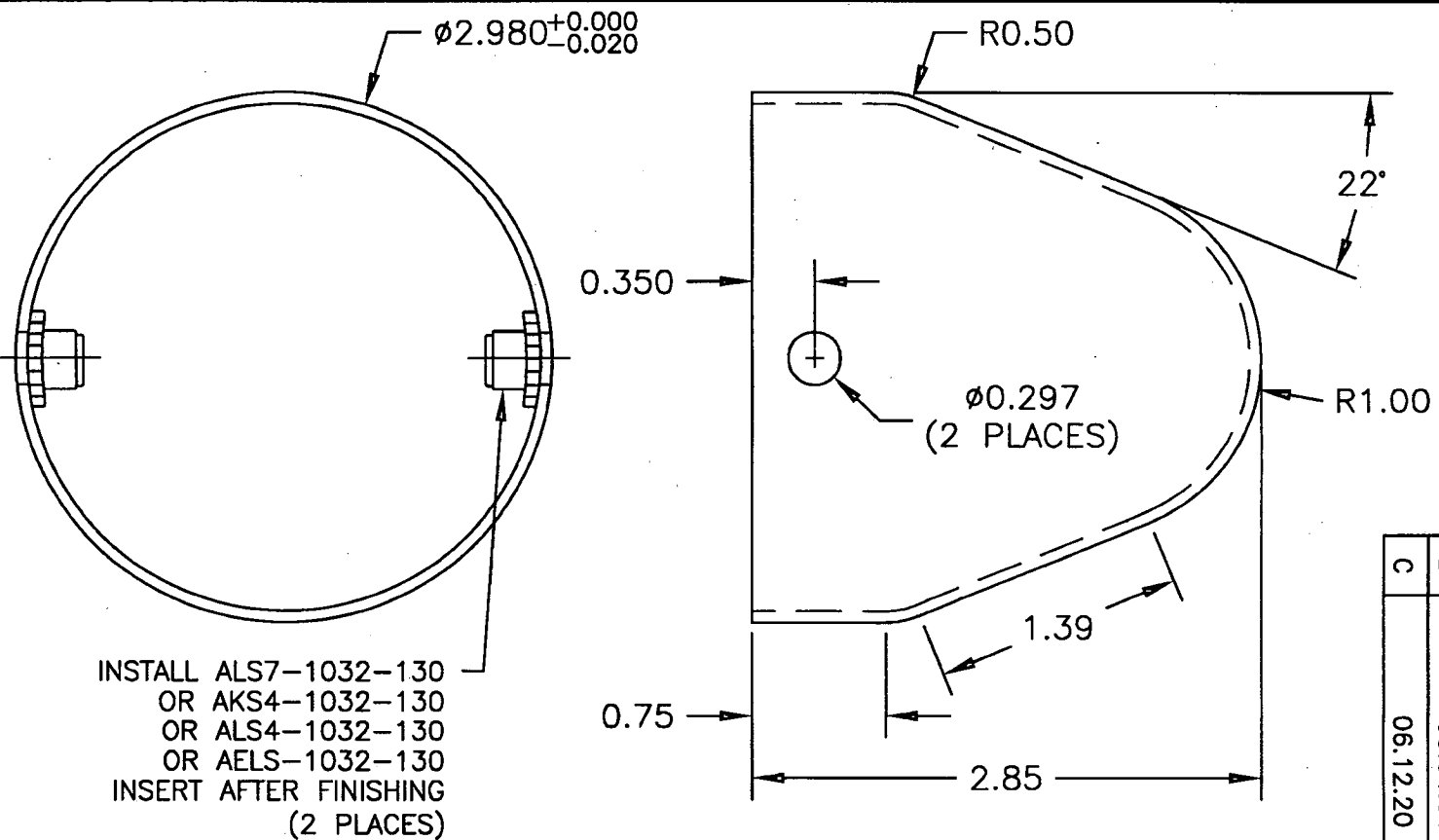
Job Completion



MF 08-11-07



DESIGN	DRAWN BY	DART AEROSPACE USA, INC.	
DS	PH	PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO.	REV. C
PH	PH	D2646	SHEET 1 OF 1
DATE		TITLE	SCALE
06.12.20		AFT CAP	1:1
A	97.03.25	NEW ISSUE	
B	05.04.01	CHANGE TO CLOSED INSERTS	
C	06.12.20	CHANGE TO OPEN ENDED INSERTS	



#### D2646 AFT CAP

- 1) MATERIAL: ALUMINUM 1100-0 0.063 THICK (QQ-A-250/1)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 42570

RELEASED  
07.02.02